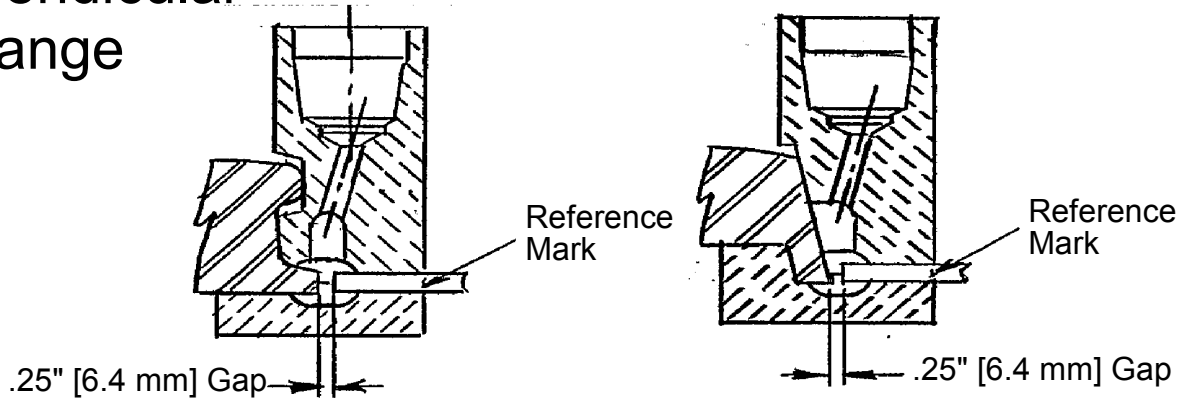
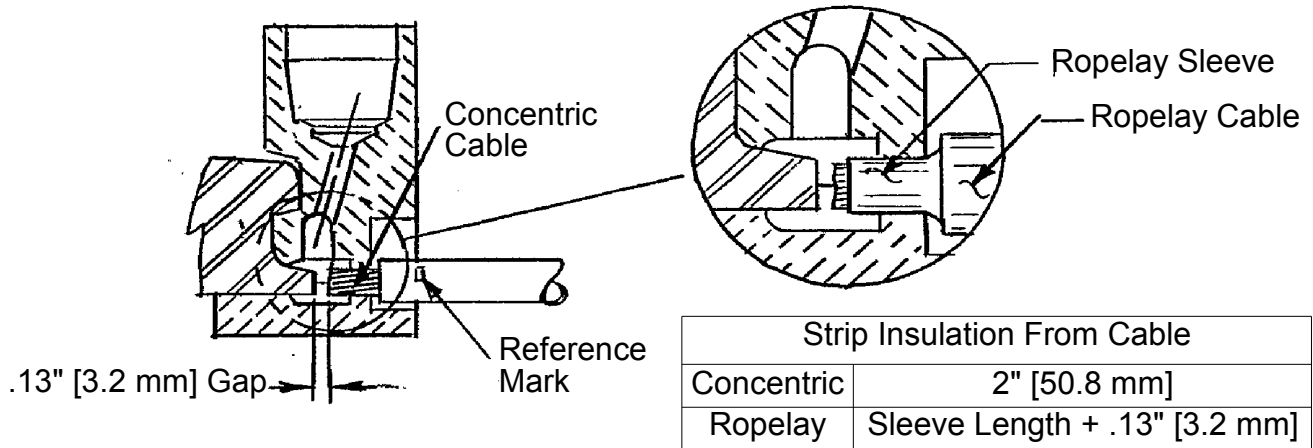


Cable to Lug Horizontal Tap Perpendicular to Flange

Type "QV" Connection



Type "QT" Connection



Prior to making a connection, read and follow the full instruction sheet IPRF, the full instruction sheet shipped with CADWELD® (IPX) and special instructions below.

1. Clamp bottom of mold to rail using vise grips.
2. Position lug or cable on mold bottom with gap as shown in sketch.
3. Lock top sections of mold together using E-Z change handles.
4. Position mold top on mold bottom.
5. Lock top and bottom sections together using frame toggles.
6. Pack all openings between mold and rail, which may leak molten metal with ERICO packing material.
7. After completion of weld and waiting periods unlatch toggle clamps and vice grips and remove mold bottom.
8. Open E-Z change handle clamp on top section of mold and remove mold.

Note: Use only for connections to contact rail. Do not use for connections to running rail or load bearing rail.

WARNING:

1. ERICO products shall be installed and used only as indicated in ERICO product instruction sheets and training materials. Instruction sheets are available at www.erico.com and from your ERICO customer service representative.
2. ERICO products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specified load ratings.
3. All instructions must be completely followed to ensure proper and safe installation and performance.
4. Improper installation, misuse, misapplication or other failure to completely follow ERICO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death.

SAFETY INSTRUCTIONS:

All governing codes and regulations and those required by the job site must be observed.
Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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