



ENGINEERING NOTES

The domestic hot water supply has been designed as a single pipe system. No return pipes shall be fitted. All hot water service pipes shall be fitted with the energy efficient, self-regulating heating cables, nVent RAYCHEM HWAT R, as manufactured by nVent to maintain an adjustable temperature in the range 50-65C.

Termination of the self-regulating heating cables shall be with insulation displacement type connectors and gel type end seals, RAYCLIC, as manufactured by nVent.

The circuits shall be controlled via an energy saving, programmable controller, HWAT ECO, as manufactured by nVent, to provide adjustable temperatures in the range 50-65C.

The HWAT circuit shall be controlled and monitored via the multi circuit control panel, RAYCHEM SBS-XX-HV-ECO-10, by nVent, integrated with circuit protection. The HWAT cables shall be installed 'straight traces', insulated, tested and commissioned strictly in accordance with the HWAT design guide and preferably by a specialist installer named by nVent.

The cables shall be installed to within 1000 mm of each outlet or blending valve, or as close to the draw-off point as is reasonably practicable.

Insulation selection and thickness shall be in strict accordance with the HWAT design guide.

QTY	MATERIALS	
	PCN	ITEM
271M	498639-000	HWAT-M
1PC	035958-000	SBS-03-HV-ECO-10
10PC	441524-000	RAYCLIC-T-02
14PC	C77220-000	GT-66
91PC	938947-000	LAB-H01
3PC	235422-000	RAYCLIC-CE-02



<p>United Kingdom Tel 0800 969 013 Fax 0800 968 624 salesthermalUK@nvent.com</p>	<p>Ireland Tel 1800 654 241 Fax 1800 654 240 salesIE@nvent.com</p>
<p>South East Asia Tel +65 67685800 Fax +65 67322263</p>	<p>Australia Tel +61 2 97920250 Fax +61 2 97745931</p>
<p>India - Noida Tel +91 120 464 9500 Fax +91 120 464 9548 NTMinfome@nvent.com</p>	<p>India - Mumbai Tel +91 22 6775 8800/101 Fax +91 22 2556 1491 NTMinfome@nvent.com</p>
<p>UAE Tel +971 4 378 1700 Fax +971 4 378 1777 NTMinfome@nvent.com</p>	

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 Raychem-ES-CDE2686-HWAT Schematic Layout-EN-1805

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