# SPLICES – COMMERCIAL WIRING



# FACTORY AND FIELD INSTALLED SPLICES FOR COPPER SHEATHED MINERAL INSULATED (MI) WIRING CABLE

#### **PRODUCT OVERVIEW**

# Splices for copper-sheathed cables

Factory and field installed fire-rated and non-fire-rated splices are used to join individual lengths of nVent PYROTENAX MI cable for installations where the manufactured length is shorter than the run length. Field splices may also be used to repair damaged cables.

Factory installed fire-rated and non-fire-rated splices are rugged, all welded in-line splices for copper-sheathed wiring cables with up to seven conductors. In fire-rated applications, the splice is available for 0.402 in (10.2 mm) and larger diameter cables and is supplied with an integral UL Classified 2-hour fire rating that requires no additional fire protection.

Field installed fire-rated and non-fire-rated splice kits are available for copper-sheathed cables with up to seven conductors. These splice kits are also used to repair damaged cables.

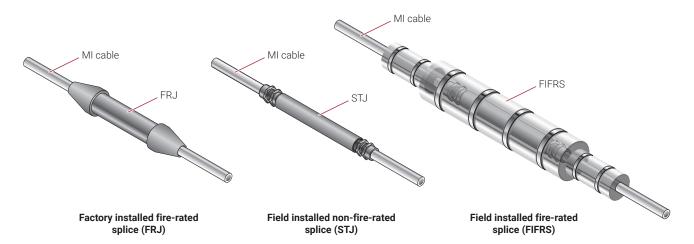
In non-fire-rated applications where the field installed splice is installed outdoors or indoors where moisture is present, it must be protected with a moisture protection kit.

The field installed fire-rated splice is comprised of a high temperature splice protected by an endothermic mat assembly that provides fire protection at a peak temperature of 1010°C (1850°F) after 2 hours – based on the ASTM E119 time-temperature curve used in the UL 2196 fire test.

Our commercial MI wiring cables are approved as a complete system only when used with the appropriate nVent PYROTENAX termination and splice kits. The use of nonapproved components will compromise the reliability of the system and will invalidate approvals and warranties.

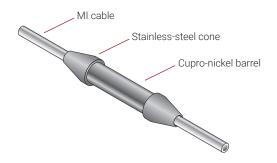
For more information on splice kits for MI cable, contact your nVent representative or call (800) 545-6258.

#### SPLICES AND ACCESSORIES AVAILABLE FOR COPPER-SHEATHED CABLES



Field installed moisture protection kit (STJMPRO) also available for use with field installed non-fire-rated splice (STJ)

# FACTORY INSTALLED FIRE-RATED SPLICE FOR COPPER-SHEATHED CABLES (FRJ)



Splice type

Temperature rating

Cable configurations

Material

Dimensions (approximate)

Factory installed (for cables 0.402 in (10.2 mm) and larger in diameter)  $\,$ 

1010°C (1850°F) based on ASTM E119 two-hour time-temperature curve

1 to 7 conductors

Cupro-nickel barrel with stainless-steel end cones

Cables up to 0.768 in 10 in long x 1-3/4 in diameter (19.5 mm) OD (25.4 cm long x 4.4 cm diameter)

Cables greater than 0.768 in 10 in long x 2 in diameter

(19.5 mm) OD (25.4 cm long x 5.1 cm diameter)

# **APPROVALS**



**Nonhazardous Locations** 

- A Classified Electrical Circuit integrity System (FHIT), System No. 1850, in the UL Fire Resistance Directory when used with System No. 1850 cable (tested with hose stream)
- A Listed Electrical Circuit Integrity System (FHIT7), System No. 1850, in the ULC Fire Resistance Directory when used with System No. 1850 cable (tested with hose stream)



UL Classified, 2-hour fire-resistive cable, tested to UL 2196 with hose stream



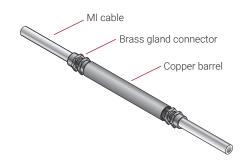
ULC Listed, 2-hour fire-resistant cable, tested to ULC-S139 with hose stream

Order reference	Description	
FRJ+Cable reference number	Factory installed fire-rated splice (for System 1850 cables only)	

**Example:** Order reference number for fire-rated splice for 1/1-496 System 1850 cable is: FRJ1/1-496.

# FIELD INSTALLED NON-FIRE-RATED SPLICE AND MOISTURE PROTECTION KIT FOR COPPER-SHEATHED CABLES

# Field installed non-fire-rated splice kit (STJ)



Splice type Field installed Single conductor: 90°C (194°F) Continuous exposure temperature Multi conductor: 105°C (221°F) Cable configurations All single and multiconductor cables

Copper barrel with brass gland connectors Material (1/2 in, 3/4 in, 1 in and 1-1/4 in NPT)

Dimensions (approx.) 13 in long x 2 in diameter (33 cm long x 5 cm diameter)

**APPROVALS** 



**Nonhazardous Locations** 

# Moisture protection kit (STJMPRO)



Type Field installed 90°C (194°F) Temperature rating

Cable configurations All single and multiconductor

cables

Material Heat-shrinkable tubing

# **APPROVALS**

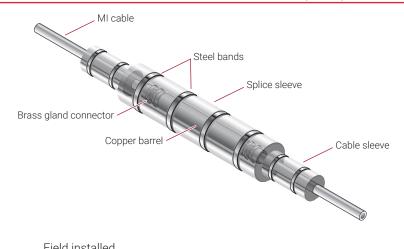


**Nonhazardous Locations** 

Order Reference	Description
STJ+Cable reference number	Field installed splice (for System 1850 cables)
STJMPR012A	Moisture protection kit for 1/2" Conn size, 0.188 - 0.219" cable OD
STJMPR012B	Moisture protection kit for 1/2" Conn size, 0.220 - 0.370" cable OD
STJMPR012C	Moisture protection kit for 1/2" Conn size, 0.371 - 0.418" cable OD
STJMPR034A	Moisture protection kit for 3/4" Conn size, 0.324 - 0.621" cable OD
STJMPR01A	Moisture protection kit for 1" Conn size, 0.621 - 0.699" cable OD
STJMPR0114A	Moisture protection kit for 1-1/4" Conn size, 0.699 - 1.000" cable OD

Example: Order reference number for field installed splice for 1/1-496 System 1850 cable is: STJ1/1-496.

# FIELD INSTALLED FIRE-RATED SPLICE KIT FOR COPPER-SHEATHED CABLES (FIFRS)



Type Field installed Continuous exposure 105°C (221°F)

temperature

Maximum exposure 1010°C (1850°F) based on ASTM E119 two-hour time-temperature curve Temperature

Cable configurations All single and multi-conductor cables

Material

Splice Copper barrel with brass gland connectors (3/4 in, 1 in and 1-1/4 in)

Splice Sleeve Endothermic mat
Cable Sleeves Endothermic mat

Dimensions (approx.)

Splice 13 in long x 2 in dia. (33 cm long x 5 cm dia.)

Splice Sleeve 24.5 in long x 7 in dia. (62 cm long x 18 cm dia.)

Cable Sleeves Installed: 7 in long x 4 in dia. (18 cm long x 10 cm dia.)

#### **APPROVALS**



Nonhazardous Locations

- Splice is part of the Electrical Circuit Integrity System (FHIT) System No. 1850 in the UL Fire Resistance Directory when used with UL Classified System No. 1850 cable (tested with hose stream)
- Splice is part of the Electrical Circuit Integrity System (FHIT7) System No. 1850 in the ULC Fire Resistance Directory when used with ULC Listed System No.1850 cable (tested with hose stream)



UL Classified, 2-hour fire-resistive cable, tested to UL 2196 with hose stream



ULC Listed, 2-hour fire-resistant cable, tested to ULC-S139 with hose stream

Order reference	Description
FIFRS + Cable reference number	Field Installed fire-rated splice (System 1850 cables)

**Example:** For 1/1-496 System 1850 cable: FIFRS1/1-496

# GLAND SIZES FOR NON-FIRE RATED (STJ) AND FIRE-RATED SPLICES (FIFRS)

Cable Reference Number	NPT Gland Size STJ	NPT Gland Size FIFRS	Cable Reference Number	NPT Gland Size STJ	NPT Gland Size FIFRS	
Single Conductor			Three Conductor			
1/10-277	1/2	N/A	3/16-355	1/2	3/4	
1/8-298	1/2	N/A	3/14-387	1/2	3/4	
1/6-340	1/2	3/4	3/12-480	3/4	3/4	
1/4-402	1/2	3/4	3/10-480	3/4	3/4	
1/3-449	3/4	3/4	3/8-590	1	1	
1/2-449	3/4	3/4	3/6-621	1	1	
1/1-496	3/4	3/4	3/4-746	1-1/4	1-1/4	
1/1/0-512	3/4	3/4	3/3-834	1-1/4	1-1/4	
1/2/0-580	3/4	3/4	Four Conductor	Four Conductor		
1/3/0-621	1	1	4/16-387	3/4	3/4	
1/4/0-684	1	1	4/14-465	3/4	3/4	
1/250-746	1-1/4	1-1/4	4/12-465	3/4	3/4	
1/350-834	1-1/4	1-1/4	4/10-590	3/4	3/4	
1/500-1000	1-1/4	1-1/4	4/8-590	1	1	
Two Conductor			4/6-730	1-1/4	1-1/4	
2/16-340	1/2	3/4	Seven Conductor			
2/14-371	1/2	3/4	7/16-449	1	1	
2/12-402	3/4	3/4	7/14-496	1	1	
2/10-449	3/4	3/4	7/12-543	1	1	
2/8-512	3/4	3/4	7/10-621	1-1/4	1-1/4	
2/6-590	1	1	7/8-710	1-1/4	1-1/4	
2/4-684	1	1	Twisted Pair and Shielded Twisted Pair			
2/3-768	1-1/4	1-1/4	2/18-215T	1/2	N/A	
2/2-865	1-1/4	1-1/4	2/16-246T	1/2	N/A	
2/1-975	1-1/4	1-1/4	2/18-324TS	3/4	3/4	
			2/16-364TS	3/4	3/4	

# **North America**

Tel +1.800.545.6258 Fax +1.800.527.5703 thermal.info@nVent.com

# **Europe, Middle East, Africa**

Tel +32.16.213.511 Fax +32.16.213.604 thermal.info@nVent.com

# **Asia Pacific**

Tel +86.21.2412.1688 Fax +86.21.5426.3167 cn.thermal.info@nVent.com

# **Latin America**

Tel +1.713.868.4800 Fax +1.713.868.2333 thermal.info@nVent.com



Our powerful portfolio of brands:

CADDY ERICO HOFFMAN RAYCHEM SCHROFF TRACER