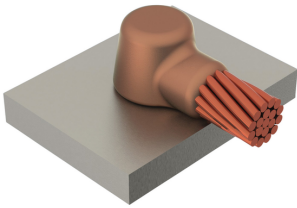


CABLE TO METAL SURFACE, CATHODIC, HA, STEEL PIPE OR FLAT SURFACE, 6 MM² CONCENTRIC, 24" MIN PIPE

CATALOG NUMBER

CAHAAA7



FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

PRODUCT ATTRIBUTES

Mold Family: HA

Connects To: Steel Pipe or Flat Surface

Conductor Size: 6 mm² Concentric

Conductor Outer Diameter, Nominal: 0.126"

Pipe Size: 24" Min

Outer Diameter (OD): 24" Min

Split Crucible: No

Wear Plates: No

Mold Only: No

Welding Material: CA15 or CA15PLUSF33, Sold Separately

Handle Clamp: B323N2 and B322, Sold Separately

Frame: Attached

Conductor Sleeve: CAB1331K, Sold Separately

Price Key: A

Ease of Use: Preferred

ADDITIONAL PRODUCT DETAILS

nVent ERICO Cadweld Cathodic Connections are the preferred method of exothermically welding cathodic protection anode leads to pipes (steel or cast iron), tanks, and other structures. Cathodic protection systems are designed to prevent galvanic corrosion along a pipeline or in various structures. nVent ERICO Cadweld Cathodic Connections use a special welding material alloy to minimize heat effect on the steel, which is especially important on thin wall and high stress pipes.

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

Use XF19 or PLUSXF19 welding material on connections to ductile iron.

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

North America

+1.800.753.9221

Option 1 – Customer Care

Option 2 – Technical Support

Europe

Netherlands:

+31 800-0200135

France:

+33 800 901 793

Europe

Germany:

800 1890272

Other Countries:

+31 13 5835404

APAC

Shanghai:

+ 86 21 2412 1618/19

Sydney:

+61 2 9751 8500



Our powerful portfolio of brands:

nVent.com CADDY ERICO HOFFMAN RAYCHEM SCHROFF TRACER

© 2022 nVent. All nVent marks and logos are owned or licensed by nVent Services GmbH or its affiliates. All other trademarks are the property of their respective owners.

nVent reserves the right to change specifications without notice.