

# **CONNECT AND PROTECT**

# nVent LENTON Terminator

For Rebar Anchorage

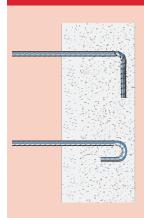


# Hooked Rebar Anchorage vs. nVent LENTON Terminator

For many years, the traditional method of connecting roof/column and beam/column connections has been with hooked rebar anchorage. But as many structural engineers, architects and specifiers have discovered, this method of anchorage has very

few advantages. Explore the reasons why you should consider the nVent LENTON TERMINATOR - your efficient alternative for hooked rebar anchorage.

### WHICH SYSTEM IS MORE RELIABLE AND ECONOMICAL?

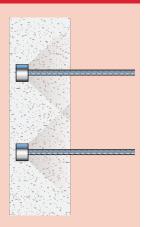


### **HOOKED REBAR ANCHORAGE**

- · Requires longer development lengths
  - Increases rebar congestion
- Restricts flow of larger aggregates
- Hidden costs
- The larger the bar, the longer the lap
- · Inhibits rebar placement
  - Increases rebar placing costs
- · Jeopardizes job site safety
- Increases safety hazards through exposed rebar
- · Restricts removal of column forms and shaft casings
  - Labor intensive

### **TERMINATOR**

- · Eliminates rebar hook
- Simplifies bar placement
- · Minimizes development lengths
- Reduces congestion
- · Simplifies concrete placement
- Better concrete consolidation
- · More embedment options
- Greater design flexibility
- · Faster installation
- Lowers in-place cost
- · Standard product dimensions
- Minimal detailing required
- · Allows for future extensions
- Simplifies expansion



### **HOW TERMINATOR WORKS**

The Terminator design builds on the extensive testing conducted for headed anchors. Most recently the American Concrete Institute (ACI®) published Building Code Requirements (318-08) defining the development of headed and mechanically anchored deformed bars in tension (Section 12.6). Additionally, the International Building Code (IBC®) references ACI 318. Terminator effectively reduces the length of reinforcing bar required, thus minimizing congestion. For example, to develop the specified yield strength in a #8 (25 mm) rebar:

> Terminator Embedment\* 15" (381 mm) Hooked Rebar Embedment 19" (483 mm)

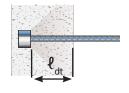
### 20% reduction in development length.

44% less rebar congestion in the anchorage zone plus related labor savings.

\* Example for anchors meeting conditions in ACI 318-08 Section 12.6. ASTM® A615 Grade 60 Reinforcing Steel: Minimum fy=60 ksi, fuk=90 ksi Normal Weight Concrete = f'c = 4,000 psi



Ask your nVent representative or contact nVent for a copy of The Wallace Report - the paper on the full scale test for Terminator.



### TENSION DEVELOPMENT LENGTHS FOR HEADED **REINFORCING UNCOATED BARS (ACI)**

Bar Size ASTM	f'c = 3,000 psi	f'c = 4,000 psi	f'c = 5,000 psi	f'c = 6,000 psi
#4	9	8	7	6
#5	11	10	9	8
#6	13	12	10	10
#7	16	14	12	11
#8	18	15	14	13
#9	20	17	16	14
#10	23	20	18	16
#11	25	22	19	18

1 inch = 24 milimeters

#### Notes:

- 1. Tabulated values are based on a minimum yield strength of 60,000 psi [420MPa]. Lengths are in inches.
- 2. Tension development lengths of headed bars are calculated per ACI 318-08, Section 12.6.
- 3. Tabulated values have been rounded up to nearest whole number.

# Faster Rebar Placement & Reduced Rebar Congestion

### WHY TERMINATOR?

Recent code changes have significantly increased the amount of rebar required, while at the same time, designers are striving for more compact structural elements. This results in rebar congestion and placement problems.

The Terminator answers these challenges by eliminating the majority of rebar embedment lengths required, while reducing job-site related man-hours.

Terminator is designed for use in concrete with ASTM® A615 Grade 60/75 or A706. ENV10080, BS4449, AS3102, and other international grades of rebar in sizes #4 (12 mm) through #18 (57 mm). The Terminator requires no special training, minimizes detailing and is ideal for all types of concrete construction projects. The system is supplied through a network of local rebar fabricators utilizing standard LENTON threading equipment.

Terminator is designed to meet the requirements of ACI® 318 as an alternate to hooked rebar anchorage.

ACI 318 Section 12.6.4 states: "Any mechanical attachment or device capable of developing f<sub>v</sub> of reinforcement is allowed, provided that test results showing the adequacy of such attachment or device are approved by the building official."

### SIMPLIFIED REBAR PLACEMENT

The Terminator is an oversized coupling secured to the end of a length of reinforcing steel, creating anchorage within the concrete. This approach greatly simplifies rebar placement and reduces congestion. The Terminator incorporates the time-tested and field-proven LENTON tapered thread (See below). The Terminator exceeds Type 2 requirements.

### SIMPLIFIED FUTURE EXPANSION

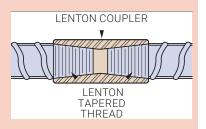
There are instances when the design of a structure will involve an expansion sometime in the future. What once was the roof becomes the floor of the added story. The Terminator A2D6 rebar anchor/ splice allows for the addition of new rebar without increasing the size of the component embedded in the concrete.



### **LENTON TAPER THREADS**

LENTON mechanical rebar couplers are the most widely used system in the world. LENTON couplers and LENTON TERMINATORS for ASTM A615 grade 60 and A706 rebar are ICC® recognized (#3967) and meet or exceed the ACI 318, UBC® and IBC® full tension splices requirement for

Type 1 and Type 2 splices. The unique taper threads provide a self aligning, positive lock system that is quickly engaged with only 4-1/2 turns. LENTON also meets the requirements of all European codes such as BS8110, DIN 1045 and Eurocode 2.



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### Recognized product approvals:

Austria: MA35 MA35B/B 558/99 Czechia: TZUS č 01-329 France: AFCAB M97 / 001 Germany: Z-1.5-200 Hong Kong: Hong Kong Building Dept. Hungary: EMI A-2165-2002 The Netherlands: Komo K7045 Poland: ITB AT-15-4314 Slovakia: TSUS SK04-ZSV-1008, TO-07/0080

United States: ICC-ES ER 3967 IAPMO® ES-0188

### **PROJECT REFERENCES**

From simple commercial buildings to complex structures, the Terminator system is used in a wide variety of projects.

### **PROJECT LIST:**

301 Mission - High Rise Tower

San Francisco, CA USA

**Bareg Tunnel** Baden, Switzerland

**BWI Airport** 

Baltimore, MD USA

Charlotte Motor Speedway

Charlotte, NC USA

Cleveland NFL Stadium

Cleveland, OH USA

Cooper River Bridge

Charleston, SC USA

Daimler Chrysler Stutgartt, Germany

Disney Parking Garage

Anaheim, CA USA

Galena Creek

Reno, NV USA

Golden Ears Bridge Vancouver, BC CANADA

Hanford Nuclear Canister Storage Building

Hanford, WA USA

Heathrow Airport Airside Road Tunnel

London, UK

Highway 280

San Francisco, CA USA

HQ2, Canary Wharf London, UK

Jack Murphy Stadium

San Diego, CA USA

Kaufhaus Sparmarkt

Isenherts, Austria

Las Vegas Monorail Las Vegas, NV USA

Malampaya Off Shore Oil Platform

**Phillippines** 

Microsoft Campus - Augusta Building

Redmond, WA USA

MTA - Pasadena Blue Line - Metro Station

Pasadena, CA USA

Museum of Natural Science

Raleigh, NC USA

Ohio Stadium - Ohio State University

Columbus, OH USA

Pac Bell Stadium

San Francisco, CA USA

Petronas Towers

Kuala Lumpur, Malaysia

San Francisco Int'l Airport

San Francisco, CA USA

Stratosphere Tower Las Vegas, NV USA

Tacoma Narrows Bridge

Tacoma, WA USA

Trump Tower

Chicago, IL USA

VEK Verglasungseinrichtung

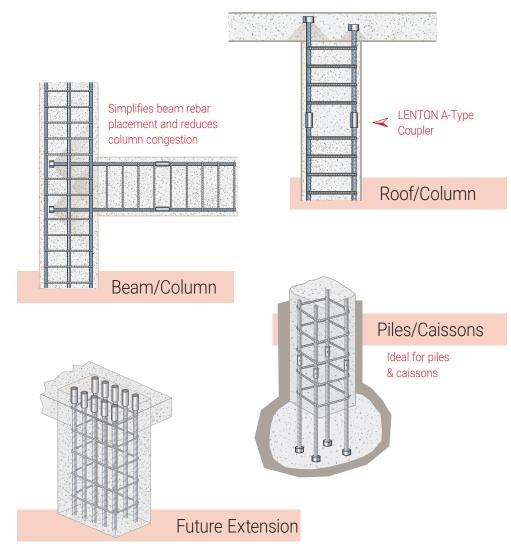
Karlsruhe, Germany

Vincent Thomas Bridge Long Beach, CA USA

Williamsburg Bridge

New York, NY USA

# **Application Specific Benefits**



Terminator A2D6 can also be used for future extensions in both beam/column and roof/column connections.

The Terminator provides an alternative to hooked rebar, anchor or stop nut for rebar passing though a pile plank or structural steel element. The front face of the coupler is designed to carry the full tension load of the rebar when the anchor is bearing against concrete or structural steel.



# Terminator - D6 & D16

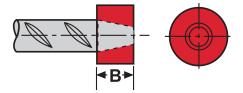
### **TERMINATOR - D6**

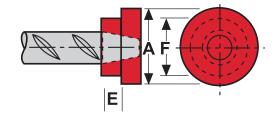
mm lb - 0.3 - 0.4	
	2 0.09
- 0.4	
	4 0.18
- 0.5	8 0.36
- 1.0	0 0.45
- 1.3	3 0.59
- 2.:	2 1.00
- 2.	7 1.22
- 3.	4 1.54
76 5.	5 2.49
76 4.9	9 2.22
76 7.1	1 3.22
76 9.8	8 4.45
	- 1.4 - 1.5 - 2.5 - 2.7 - 3.6 76 5.7 76 4.7

NOTE: Thread does not need to be flush with end of Terminator. Thread may be +/- 2 threads from backside of coupler. Diameter exceeds 5x bar area requirements of ICC®-ES AC 347 & ACI®.

- A = large diameter
- B = length of coupler body
- D = bar engagement
- E = length of small step
- F = small diameter







### **TERMINATOR - D16**

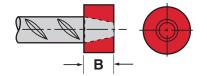
Inch	Rebar Si	Size Designation		Part	",	Α"	"B"		"E"		"F"		Weight	
lb	Metric	Canadian	Soft Metric	No.	in	mm	in	mm	in	mm	in	mm	lb	kg
4	12 mm	10M	13	EL12D16	1-3/8	28	3/4	19	_	-	_	-	0.3	0.13
5	16 mm	15M	16	EL16D16	1-1/2	36	15/16	24	-	-	-	-	0.4	0.16
6	20 mm	20M	19	EL20D16	1-7/8	45	1-3/8	35	_	-	_	-	0.9	0.41
7	22 mm	-	22	EL22D16	2	50	1-7/16	38	-	-	-	-	1.1	0.50
8	25 mm	25M	25	EL25D16	2-1/4	60	1-9/16	40	_	-	_	-	1.5	0.68
9	28 mm	30M	29	EL28D16	2-3/4	65	1-5/8	42	-	-	-	-	2.4	1.10
10	32 mm	-	32	EL32D16	3	75	1-3/4	46	_	-	_	-	3.1	1.39
11	36 mm	35M	36	EL36D16	3-1/4	85	2-1/16	52	-	-	-	-	3.7	1.84
-	40 mm	-	-	EL40D16	3-3/4	90	2-1/4	58	-	-	_	-	5.1	2.22
14	43 mm	45M	43	EL43TD16	4	100	2-1/2	67	1	25	3	76	6.7	2.90
-	50 mm	_	_	EL50TD16	4-1/2	115	2-11/16	71	1	25	3	76	8.3	3.66
18	57 mm	55M	57	EL57TD16	5-1/8	130	3-3/16	84	1	25	3	76	12.7	5.65

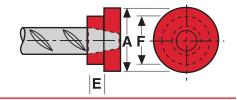
NOTE: Thread does not need to be flush with end of Terminator. Thread may be +/- 2 threads from backside of coupler. Diameter exceeds 5x bar area requirements of ICC-ES AC347 & ACI.

## Terminator - D14 & A2D6



Meets international standards, including BS8110, DIN1045, NFA-35-020, ACI®318, and ASTM® A970.





### **TERMINATOR - D14**

### STANDARD IN THE AMERICAS\*, EUROPE, THE MIDDLE EAST AND AFRICA

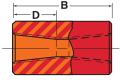
Inch	Rebar Size	Designation			"A"		"B"		"E"		"F"		Weight	
lb	Metric	Canadian	Soft Metric	Part No.	in	mm	in	mm	in	mm	in	mm	lb	kg
3	10 mm	_	_	EL10D14	1-3/8	35	11/16	18	-	_	-	_	0.3	0.13
4	12 mm	10M	13	EL12D14	1-3/4	45	11/16	18	-	-	-	-	0.5	0.22
-	14 mm	_	_	EL14D14	1-3/4	45	13/16	21	_	_	_	_	0.5	0.25
5	16 mm	15M	16	EL16D14	2	55	15/16	24	-	_	-	-	0.8	0.42
-	18 mm	_	_	EL18D14	2-1/2	60	1-1/8	29	_	-	_	_	1.5	0.61
6	20 mm	20M	19	EL20D14	2-1/2	65	1-3/8	35	-	-	-	-	1.8	0.84
7	22 mm	_	22	EL22D14	2-3/4	70	1-7/16	37	_	-	_	_	2.3	1.04
8	25 mm	25M	25	EL25D14	3-1/4	80	1-9/16	40	-	-	-	-	3.4	1.45
9	28 mm	30M	29	EL28D14	3-3/4	95	1-5/8	42	1	25	3-1/8	80	3.9	1.76
-	30 mm	-	_	EL30D14	3-3/4	95	2-1/16	52	1	25	3-1/8	80	5.0	2.26
10	32 mm	_	32	EL32D14	4	105	1-3/4	45	1	25	3-1/8	80	4.5	2.14
-	34 mm	-	_	EL34D14	4-3/8	110	2-3/16	55	1	25	3-1/8	80	6.6	2.94
11	36 mm	35M	36	EL36D14	4-1/2	115	2-1/16	52	1	25	3-1/8	80	6.2	2.84
-	38 mm	_	_	EL38D14	4-3/4	120	2-1/8	53	1	25	3-1/8	80	6.9	3.12
-	40 mm	_	_	EL40D14	5	130	2-1/4	58	1	26	2-3/8	58	7.2	3.41
14	43 mm	45M	43	EL43TD14	5-1/2	150	2-5/8	67	1-5/16	34	2-1/2	61	9.1	4.73
-	50 mm	-	_	EL50TD14	6-1/2	160	2-13/16	71	1-5/16	33	3-1/8	80	14.9	6.38
18	57 mm	55M	57	EL57TD14	7-1/2	190	3-5/16	84	1-5/8	41	3-1/8	80	21.5	9.72

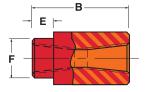
<sup>\*</sup>Available in select regions of U.S.

- A = large diameter
- B = length of coupler body
- D = Bar engagement
- E = length of small step
- F = small diameter

Meets BS8110, UBC®, IBC®, AS3600 and ACI318







### **TERMINATOR FOR FUTURE EXTENSION - A2D6**

### STANDARD IN THE AMERICAS

Inch	Rebar Size Designation		ar Size Designation Soft		"A"		"B"		"D"		"E"		"F"		Weight	
lb	Metric	Canadian	Metric	Part No.	in	mm	in	mm	in	mm	in	mm	in	mm	lb	kg
4	12 mm	10M	13	EL12A2D6	1-3/8	35	1-5/8	41	9/16	14	-	-	-	-	0.62	0.28
5	16 mm	15M	16	EL16A2D6	1-1/2	38	2-3/16	56	7/8	22	-	-	-	-	0.95	0.43
6	20 mm	20M	19	EL20A2D6	1-7/8	48	2-13/16	71	1-1/8	29	-	-	-	-	1.92	0.87
7	22 mm	_	22	EL22A2D6	2	51	3-5/32	80	1-1/4	32	-	-	-	-	2.43	1.10
8	25 mm	25M	25	EL25A2D6	2-1/4	57	3-11/32	85	1-3/8	35	-	-	-	-	3.23	1.47
9	28 mm	30M	29	EL28A2D6	2-3/4	70	3-19/32	91	1-1/2	38	-	-	-	-	5.29	2.40
10	32 mm	_	32	EL32A2D6	3	76	3-25/32	96	1-9/16	40	-	-	-	-	6.52	2.96
11	36 mm	35M	36	EL36A2D6	3-1/4	83	3-31/32	101	1-11/16	43	-	-	-	-	7.97	3.62
14	43 mm	45M	43	EL43TA2D6	4	102	5-1/4	133	2-1/8	54	1	25	3	76	14.64	6.65
18	57 mm	55M	57	EL57TA2D6	5-1/8	130	6-15/32	164	2-3/4	70	1	25	3	76	28.44	12.93

For availability: Contact your local nVent representative.

<sup>\*</sup> Bar dimensions and weights listed may vary by region. Coupler sizes not shown on these pages are available by special order. Contact your nVent representative for more information on special sizes. Article numbers used in Europe, Middle East, Africa and Asia exclusively.

### A Look At LENTON Concrete Reinforcement Products

LENTON has been a pioneer in the concrete construction industry for more than 40 years. We changed rebar splicing, first with CADWELD mechanical connections, then with the LENTON mechanical splicing system - the #1 mechanical connector in the world. nVent now offers a wide range of mechanical splices for almost any construction need:



- CADWELD Premier mechanical splicing system
- nVent LENTON FORM SAVER Ideal for segmental pour
- nVent LENTON INTERLOK Ideal for precast structures
- nVent LENTON QUICK WEDGE Ideal for guick retrofit
- nVent LENTON SPEED SLEEVE Ideal for compression situations
- **nVent LENTON TERMINATOR** Ideal alternative to hooked rebar anchorage
- nVent LENTON LOCK Ideal for in-situ splices

The entire LENTON line of mechanical rebar splices has replaced many conventional splicing systems, such as welding and lap splicing. Unlike butt welding, LENTON products require no special training or external power source, are quicker to install and inspect, reduce crane time, improve the tensile strength of the splice and can be installed in any

As your rebar splicing specialist, nVent offers you the expertise you need for all your rebar splicing projects.

nVent Engineered Electrical & Fastening Solutions is a leading global manufacturer and marketer of superior engineered products for niche electrical, mechanical and concrete applications. These nVent products are sold globally under a variety of market-leading brands: ERICO welded electrical connections, facility electrical protection, and rail and industrial products; CADDY fixing, fastening and support products; ERIFLEX low voltage power and grounding connections; and LENTON engineered systems for concrete reinforcement.

For more information on ERICO, CADDY, ERIFLEX and LENTON, please visit nVent.com/ERICO.

### **TERMINATOR**

### **HOW TO ORDER:**

To order the correct Terminator for your construction applications, please call your local nVent office location listed on the back cover.

### **HOW TO SPECIFY:**

Specific: Rebar terminations shall be Lenton TERMINATOR as manufactured by nVent.

Generic: The rebar terminations shall meet building code requirements, as required, by local norms/codes. The rebar terminations shall be positive locking, taper threaded type anchor manufactured from high quality steel. The bar end must be taper threaded using the manufacturer's bar threading equipment to ensure proper taper and thread engagement. Bars shall be installed to the manufacturer's requirements. The anchors shall be manufactured using registered quality systems around the world.

We reserve the right to make any alterations to the information contained in this brochure which we consider to be either necessary or advantageous. This brochure is designed to provide only preliminary information on the products and is not a contract. The Company does not accept any liability for loss or damage arising from failure to follow its instructions to products not agreed by it.

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at nVent.com/ERICO and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and/or death, and void your warranty.













Our powerful portfolio of brands:

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