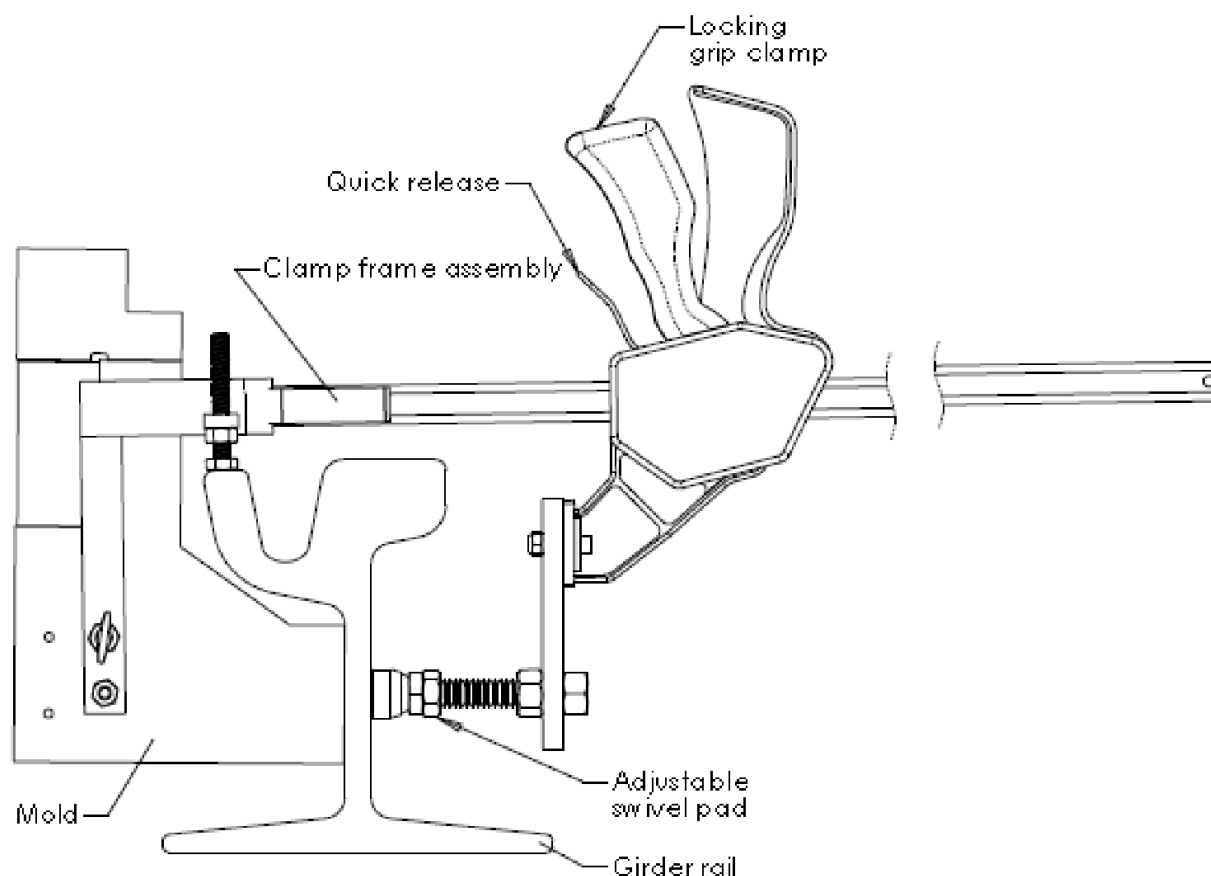


ERICO CADWELD

Rail Web Bond Extension Clamp



Prior to making a connection, read and follow the full instruction sheet (IPRSW) shipped with ERICO CADWELD mold and special instructions below.

1. Clean and prepare the contact surface of the bond area.
2. Adjust welder so that the mold is held firmly against the rail as shown.

Note: The mold should seat against the rail contour with no excessive gaps.
If mold does not seat, rub back and forth until proper seating is attained.
The illustration is typical and the actual orientation of the mold may vary.

3. Follow standard welding procedure for web connections.

WARNING:

1. Pentair products shall be installed and used only as indicated in Pentair product instruction sheets and training materials. Instruction sheets are available at www.erico.pentair.com and from your Pentair customer service representative.
2. Pentair products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specified load ratings.
3. All instructions must be completely followed to ensure proper and safe installation and performance.
4. Improper installation, misuse, misapplication or other failure to completely follow Pentair's instructions and warnings may cause product malfunction, property damage, serious bodily injury and/or death, and void your warranty.

SAFETY INSTRUCTIONS:

All governing codes and regulations and those required by the job site must be observed.
Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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