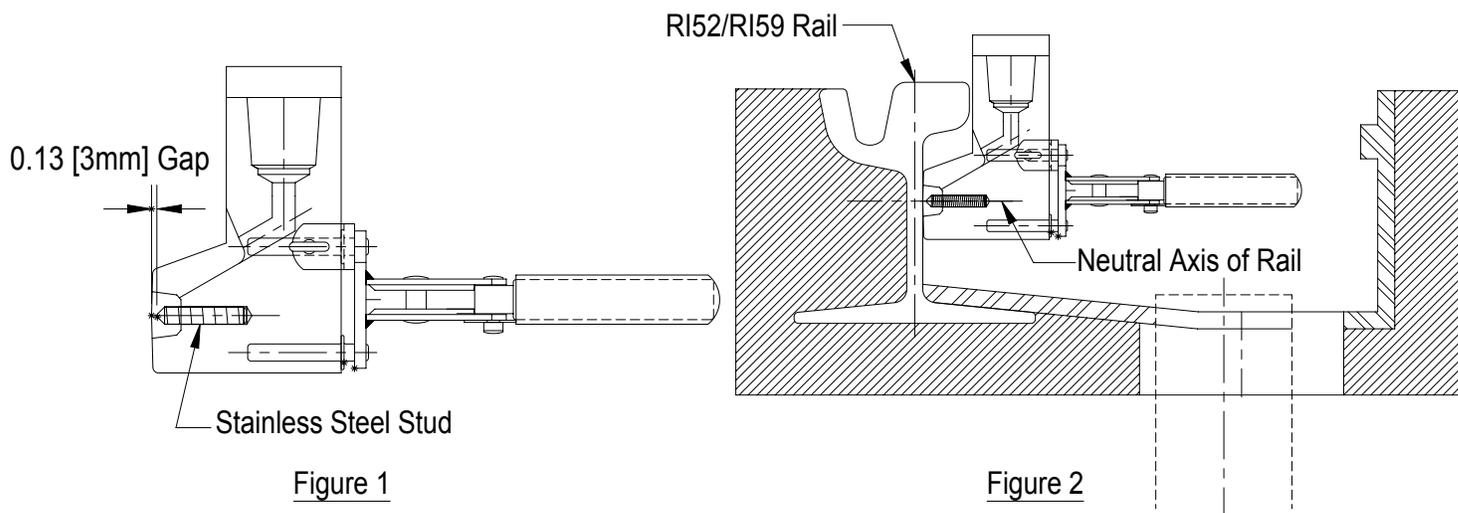


Stud to Web of Rail



Prior to making a connection, read and follow the full instruction sheets IPP, IPX, IPRLBR and the special instructions below.

1. Insert stud into mold as far as it will go (Figure 1). There will be an 1/8" [3 mm] gap from the end of the weld cavity.
2. Fit mold to rail so pin is on the neutral axis of rail (Figure 2).
3. Check that mold face fits snug against rail.
4. Use clamp or quick grip to tighten mold to rail. Weld pin to rail at neutral axis, do not overtighten.
5. Follow standard welding procedures.

WARNING:

1. ERICO products shall be installed and used only as indicated in ERICO product instruction sheets and training materials. Instruction sheets are available at www.erico.com and from your ERICO customer service representative.
2. ERICO products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specified load ratings.
3. All instructions must be completely followed to ensure proper and safe installation and performance.
4. Improper installation, misuse, misapplication or other failure to completely follow ERICO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death.

SAFETY INSTRUCTIONS:

All governing codes and regulations and those required by the job site must be observed. Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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